

FIG. 1 (PRIOR ART)

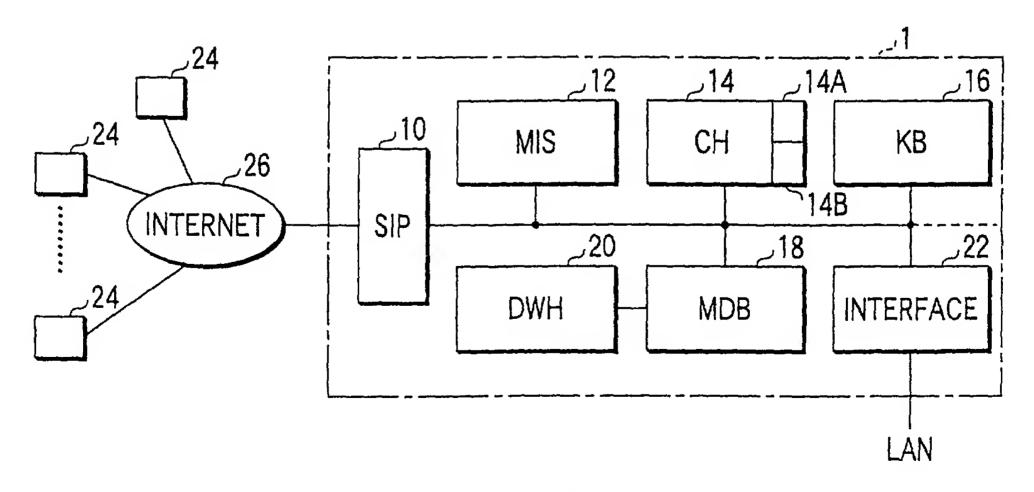
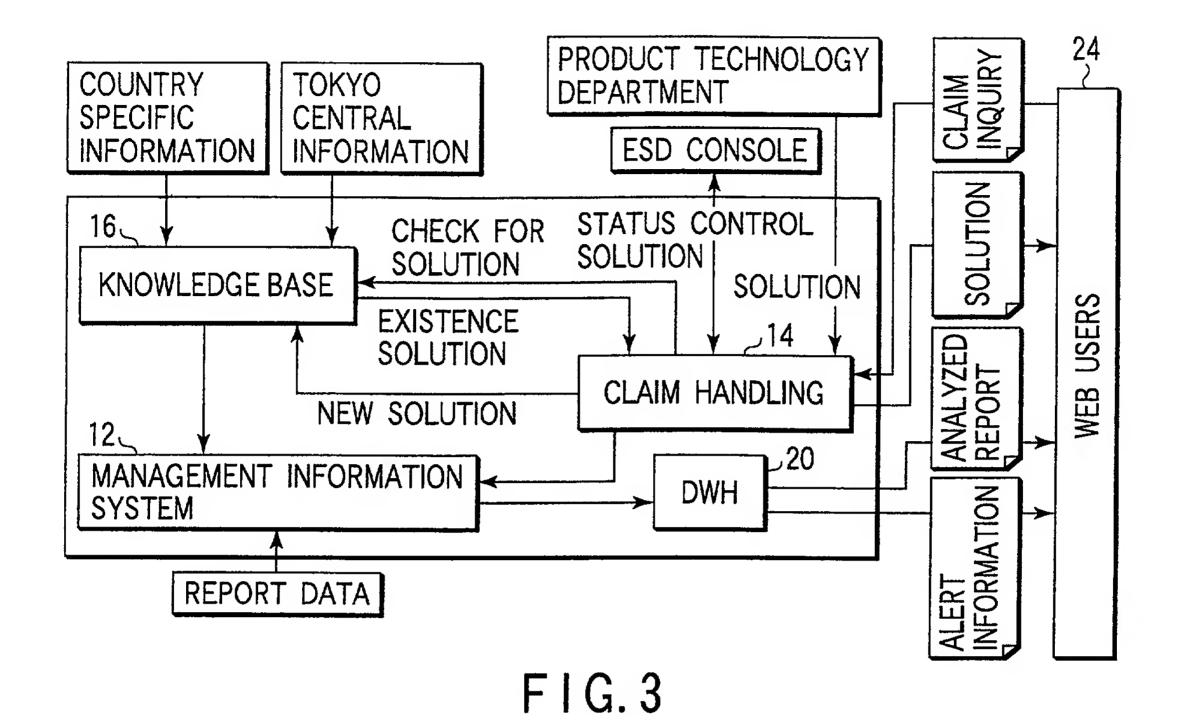


FIG.2



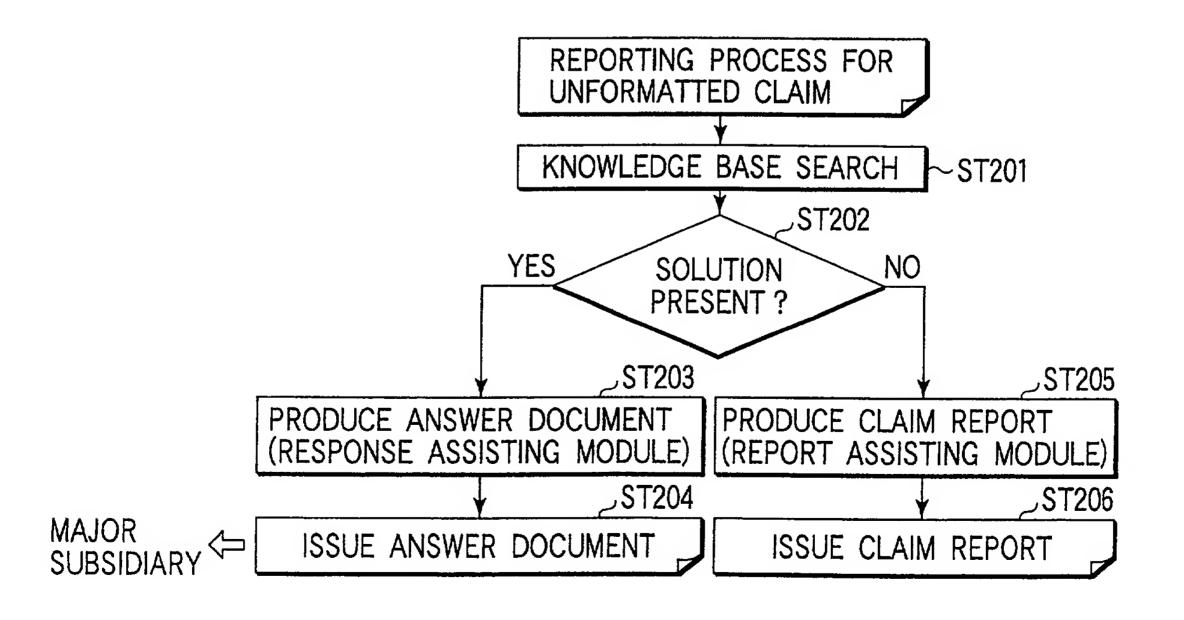
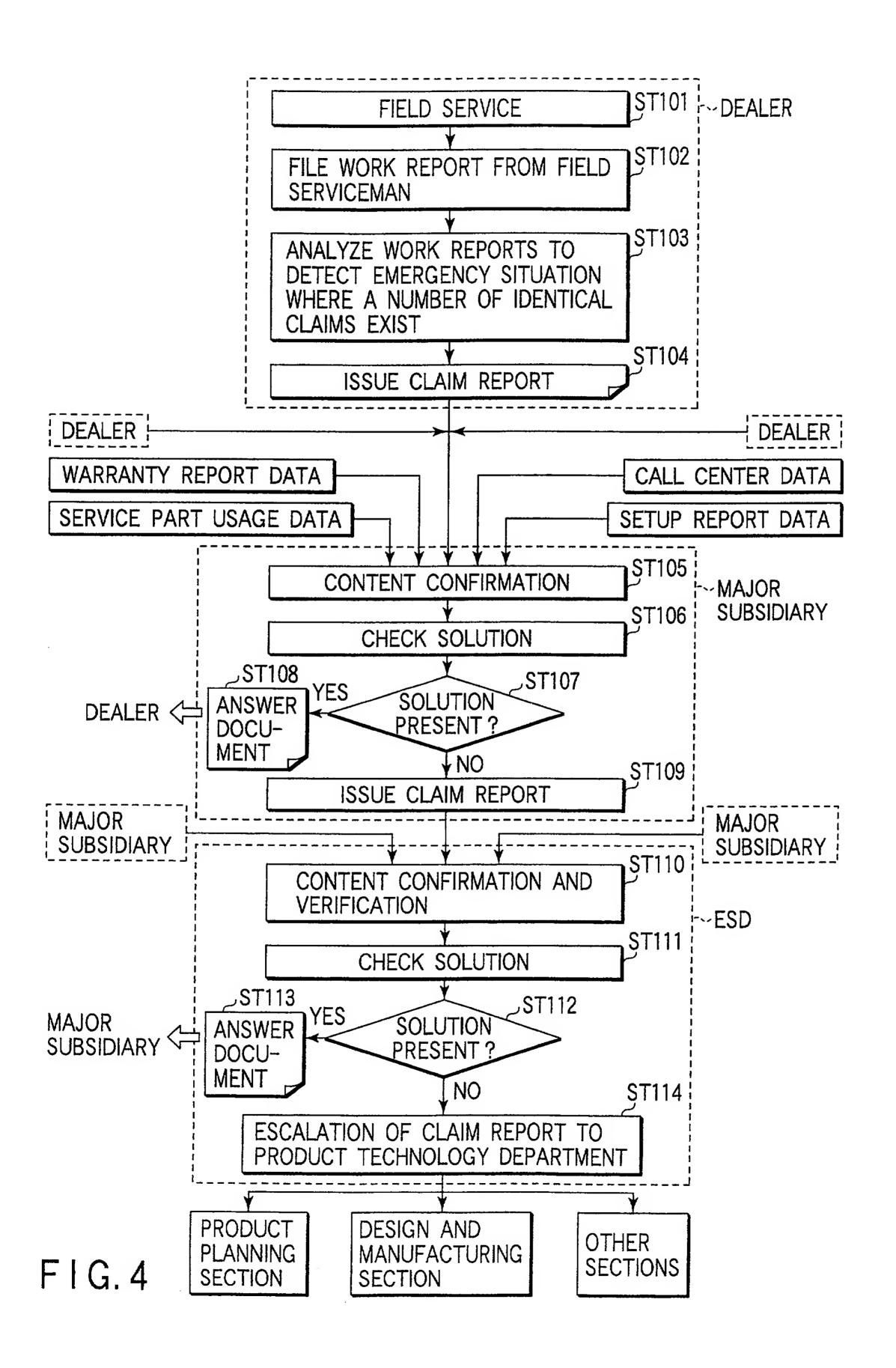


FIG.5



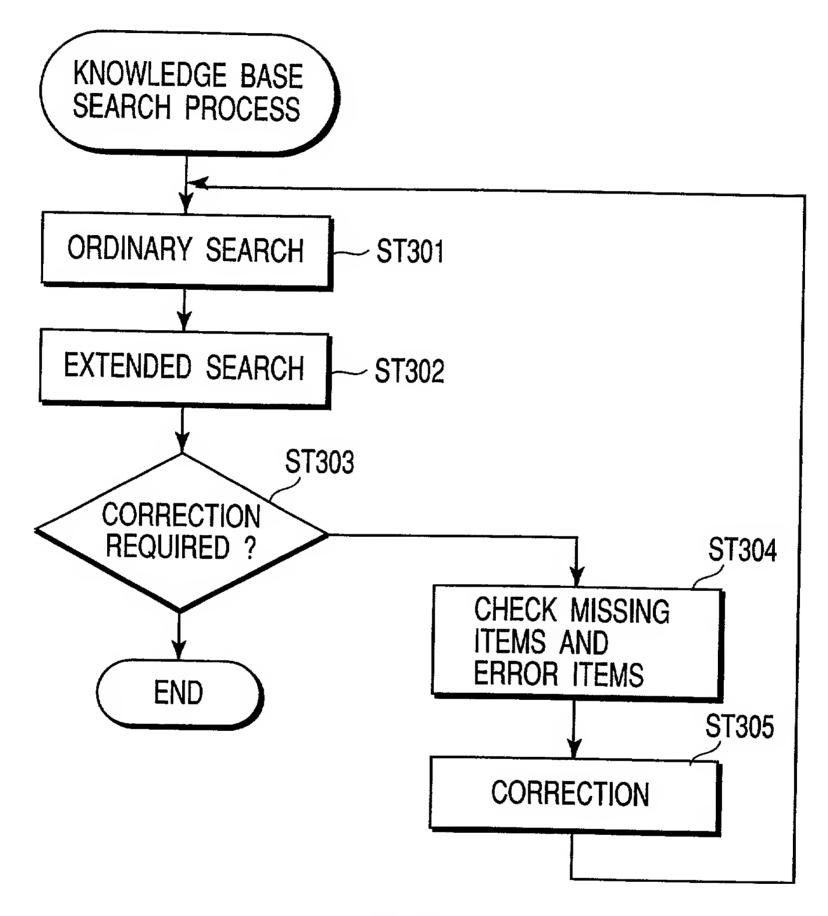


FIG.6

Problem Type (J)	Problem Type (E)
P01 画像不良 P02 開紙搬送、排出、ジャムカール、しわ P02 開紙搬送、排出、ジャムカール、しわ P03 原稿搬送、排出 P04 異常音、騒音 P05 機械部品破損、不具合、外れ、汚れ、錆 P05 機械部品破損、不具合、外れ、汚れ、錆 P06 機体内汚れ、キャリア落ち、トナー飛散 P07 製造組み立てミス (誤取付け、欠品) P08 調整不良 P10 電気部品不良 P11 操作性、作業性、その他改善、変更要求 P12 プリンター動作不良 P13 プリンター動作不良 P14 FAX動作不良 P15 輸送ダメージ P16 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P17 サービスパーツ&消耗品関連 P17 サービス資料関連	P01 Copy/print image quality P02 Paper feed/exit, jam, curl, crease P03 Original feeding/exiting P04 Abnormal noise P05 Mechanical trouble (breakage, fall off, rust) P06 Contamination M/C inside, carrier/toner spew P07 Assembling failure (Fixing error, missing) P08 Adjustment failure P10 Erratic operation/display P10 Electrical parts failure P11 Operability, serviceability other request to improve P12 Premature life/yeild P13 Printer operation in general P14 FAX operation failure P15 Shipping damage P15 Shipping damage P16 Service parts/supplies P17 Service document

## F1G.7

Unit (J)	Unit (E)
U01 いのでは、1000	U01 Paper feeder unit U02 LCF/PFU/PFP U03 Optional/Laser Unit U04 Drum U05 Charger/Grid U06 Developer unit U07 Toner/Cartridge U08 Cleaner unit U09 Process unit in overall U10 Paper transport unit U11 Fuser unit U12 Exit unit U13 ADD U14 ADF U15 Sorter/Finisher U16 Drive Unit U17 Control Panel unit U18 PWA or other electrical circuit U19 Power supply unit/HVT U20 HDD/Expanssion memory U21 Network controller U22 FAX/NCU board U23 Firmware in machine U24 Driver software U25 Network environment U26 Exterior covers U27 Packaging U28 Others

F I G. 8

Code	Machine Status		
<b>E</b> 1	Paper jam inside the copier		
E2	Paper jam near fuser unit		
E3	Paper remaining inside the copier when the main switch is turned on		
E4	The front cover is opened during copying		
E5	Paper misfeed in LCF and manual feeding and paper jam in front of the aligning roller		
E8	Paper misfeed (ADD)		
E9	Paper misfeed (pedestal)		
EC	Paper misfeed (ADF)		
ED	Paper misfeed in ADF transport unit		
EE	Paper misfeed in ADF exit / reverse unit		
C3	Abnormal serial transmission between main CPU and sub-CPU		
C5	The optical system will not initialize; the optical system is locked		
C7	Heat roller thermistor is open-circuited		
СВ	ADF feed motor locked		
CC	ADF transport motor locked		
A0	Abnormal signal transmission in PFC interface		
A1	Faulty charger wire cleaning operation		
A2	ADD malfunction		
A3	PFC (paper feed controller) malfunction		
A4	Sorter malfunction		
A5	Abnormal signal transmission between main CPU and IPC		
A6	Abnormal signal transmission in sorter interface		
A7	Abnormal signal transmission in ADF interface		
A9	Blown exposure lamp or defective AES		

F1G.9

Standard terms	Problems
Sheet jam	Sheet jam. Paper jam. Stuck sheet. Paper misfeed
Mistransfer	Mistransfer. White void. Image void
Misalignment of leading edge	Missalignment of leading image. Positional error of leading edge. Misregistration
Tone deficiency	Image tone deficiency. Low tone image

## F I G. 10

Standard teams	Position / related units
Developer unit	Developing unit. Developer unit. Process unit. Magnet roller. Developing roller. Doctor blade
Cleaner unit	Cleaner unit. Cleaning unit. Cleaning blade. Recovery blade
Sheet feeder unit	Feeder unit. Feeder. Sheet feeding unit. Sheet feeding roller. Aligning roller. Feed roller. Cassette. Sheet cassette
Fixing unit	Fixing unit. Fuser unit. Heat roller. Pressure roller. Fixing roller. Thermister. Thermostat. Thermal fuse
Optical unit	Optical system. Optical unit. Laser unit. Exposure lamp. Exposing lamp. Carriage. Laser exposing unit. Polygon mirror. Carriage rail
Charger unit	Main charger. Grid. Transfer charger. Separation charger. Guide bypass. High voltage transformer
Electrical circuit unit	Power supply unit. AC unit. Logic PC-board. Memory PC-board. Driver PC-board
Sorter unit	Sorter. Finisher

Standard terms	Causes
Mechanical breakdown	Deformation. Peeling. Splitting. Notch. Crack
Mechanical failure	Slovenly rotation. Slow operation. Motion failure. Locking
Wire disconnection	Harness disconnection. Wire disconnection. Insufficient wiring. Disconnection
Coupling failure	Removal of connectors. Removal of pins. Displacement of connectors. Insufficient insertion. Insertion error
Power failure	No power supply. Voltage drop. Unstable voltage. Power-supply noise
PC-board failure	Fracture of PC-board. Malfunction of PC-board

F I G. 12

Standard terms	Countermeasures
Replacing	Replacing of device. Replacing of parts. Exchanging of parts
Adjusting	Re-adjusting. Adjusting of mechaanical parts. Electrical adjustment. Adjusting
Modification	Re-shaping of parts. Bending. Draw-filing. Change of wiring
Cleaning	Cleaning. Removal of foreign matters. Wiping
Oiling	Application of oil. Greasing. Oiling
Replenishing	Replenishing. Adding

F I G. 13

## CLAIM REPORT

- a. Report source
- b. Rank of importance
- c. Claim category
- d. Claim title
- e. Claim details
- f. situation

## FIG. 14

- c. Claim category model [DP3580], problem code [P05], unit code [U23], cause code [C02], error code [E005]
- d, Claim title

Paper jam under the drum due to breakage of the drum sensor problem position cause

f. Situation

Troubled part [Part number]

Troubled software [Software number]

Product lot [Serial number indicating factory and produced month]

Copy counter [Total copy count]

e. Claim details

Problem, position/related unit, cause, treatment